

# HYDRAULIC CLAMPING

Retrofit Kit for Rolling 412, TracStar® 412, Rolling 618, TracStar® 618 and TracStar® 500 Series II



Hydraulic Clamping  
Retrofit Kit Components

## OVERVIEW

One of the more popular features of the large diameter MegaMc® fusion machines is the hydraulic clamping that tightens the jaw clamps. Now, users can retrofit their Rolling and TracStar® 412s, Rolling and TracStar® 618s, and TracStar® 500 Series IIs with hydraulic clamping that replaces the standard manual crank clamp knobs.

The retrofit kit can be installed by your local McElroy distributor and includes a manifold block that is added to the carriage and controls the two fixed-jaw cylinders and two movable-jaw cylinders independently.

## FEATURES

- Increased productivity by eliminating manual cranking of clamp knobs
- Less time spent working with jaw operation and more time spent fusing pipe
- Quick disconnect hydraulic fittings are provided for fusing tees, ells and tie-ins
- Retrofit kit can be installed at your local McElroy distributor
- Can be purchased, factory-installed on new Rolling and TracStar 412, Rolling and TracStar 618, and TracStar 500 Series II machines

## SPECIFICATIONS

### HYDRAULIC CLAMPING KITS\*

A1262301:	Retrofit Kit for Rolling and TracStar 412s
A1870301:	Retrofit Kit for Rolling and TracStar 618s
AT5044801:	Retrofit Kit for TracStar 500 Series II
AT5045201:	Retrofit Kit for TracStar 500 Auto

\*Kits are compatible only with the 412 and 618 Rolling machines introduced in 2003 under the model number series 12481XX and 18691XX. Components for individual kits may vary.

### NEW MACHINE HYDRAULIC CLAMPING KITS

New 412, 618 and 500 fusion machines can be ordered with Hydraulic Clamping preinstalled by simply adding "HC" to the end of the part number.

### INCLUSIONS

Specifications subject to change without notice.



Hydraulic Clamping on TracStar 412



Hydraulic Clamping on TracStar 500



Hydraulic Clamping Controls

